

INTERNATIONAL
STANDARD

ISO
6747

Fourth edition
2013-02-01

**Earth-moving machinery — Dozers —
Terminology and commercial
specifications**

*Engins de terrassement — Bouteurs — Terminologie et
spécifications commerciales*

STANDARDSISO.COM : Click to view the full PDF of ISO 6747:2013



Reference number
ISO 6747:2013(E)

© ISO 2013

STANDARDSISO.COM : Click to view the full PDF of ISO 6747:2013



COPYRIGHT PROTECTED DOCUMENT

© ISO 2013

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
3.1 General	1
3.2 Masses	7
3.3 Performance	8
4 Base machine	9
4.1 Type of dozer	9
4.2 Dimensions	11
4.3 Nomenclature (see diagram numbers)	18
5 Commercial literature specifications	23
5.1 Engine	23
5.2 Transmission	23
5.3 Hydraulic system	24
5.4 System fluid capacities	24
5.5 Blade specification	24
5.6 Masses	24
5.7 Overall dimensions	25
5.8 Crawler machines	25
5.9 Wheeled machines	25
Annex A (normative) Dozer dimensions	27
Bibliography	32

STANDARDSISO.COM : Click to view the full PDF of ISO 6747:2013

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6747 was prepared by Technical Committee ISO/TC 127, *Earth-moving machinery*, Subcommittee SC 4, *Terminology, commercial nomenclature, classification and ratings*.

This fourth edition cancels and replaces the third edition (ISO 6747:1998), which has been technically revised.

Earth-moving machinery — Dozers — Terminology and commercial specifications

1 Scope

This International Standard establishes terminology and the content of commercial literature specifications for self-propelled crawler and wheeled dozers and their equipment.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5010, *Earth-moving machinery — Rubber-tyred machines — Steering requirements*

ISO 6014, *Earth-moving machinery — Determination of ground speed*

ISO 6746-1, *Earth-moving machinery — Definitions of dimensions and codes — Part 1: Base machine*

ISO 6746-2, *Earth-moving machinery — Definitions of dimensions and codes — Part 2: Equipment and attachments*

ISO 7457, *Earth-moving machinery — Determination of turning dimensions of wheeled machines*

ISO 9249:2007, *Earth-moving machinery — Engine test code — Net power*

ISO 15550:2002, *Internal combustion engines — Determination and method for the measurement of engine power — General requirements*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 General

3.1.1 dozer

self-propelled crawler or wheeled machine with equipment having either a dozing attachment which cuts, moves and grades material through forward motion of the machine or a mounted attachment used to exert a push or a pull force

[SOURCE: ISO 6165:2012, 4.1]

Note 1 to entry: See [Figures 10, 11](#).

3.1.2 base machine

machine with a cab or canopy and operator-protective structures if required, without equipment or attachments but possessing the necessary mounting for such equipment and attachments

[SOURCE: ISO 6746-1:2003, 3.3]

3.1.3

equipment

set of components mounted onto the base machine that allows an attachment to perform the primary design function of the machine

[SOURCE: ISO 6746-2:2003, 3.4]

3.1.4

attachment

assembly of components that can be mounted onto the base machine or equipment for specific use

[SOURCE: ISO 6746-2:2003, 3.5]

3.1.5

component

part, or assembly of parts, of a base machine, equipment or attachment

[SOURCE: ISO 6746-2:2003, 3.6]

3.1.6

dozing equipment

front blade and its frame and relevant positioning devices

3.1.6.1

straight dozer

dozer where the blade is maintained in a position where the cutting edge is parallel to an X plane

Note 1 to entry: See [Figure 1](#).

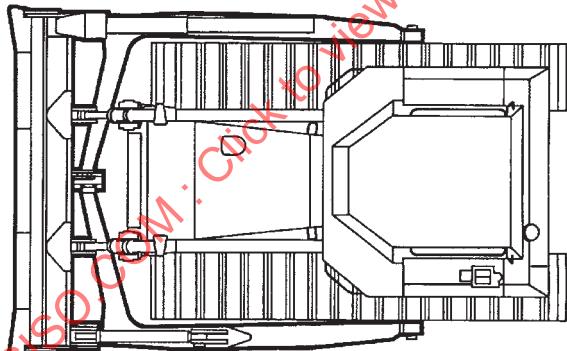


Figure 1 — Crawler-type straight dozer

3.1.6.2

angle dozer

dozer where the blade position can be changed so that the cutting edge is at an angle to an X plane

Note 1 to entry: See [Figure 2](#).

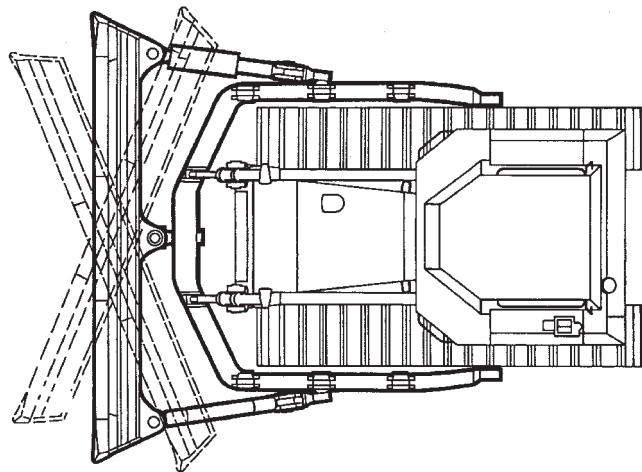


Figure 2 — Crawler-type angle dozer

3.1.6.3

tilt and pitch

type of movement of the blade of a straight dozer or angle dozer

Note 1 to entry: Blade operation is by hydraulic control where the operation is performed by means of a hydraulic system.

3.1.6.3.1

tilt movement

blade movement in which the position of the blade can be changed so that the cutting edge is at an angle to a Z plane

Note 1 to entry: See [Figure 3](#).

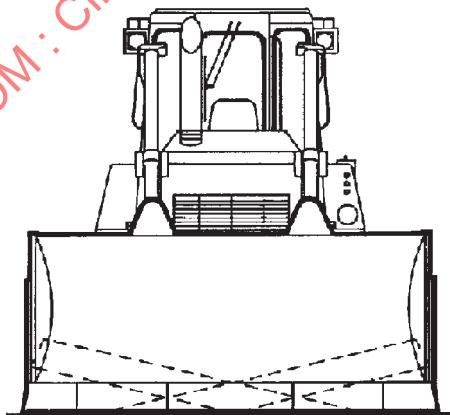


Figure 3 — Tilt movement

3.1.6.3.2

pitch movement

blade movement in which the upper portion of the blade can be changed in angle by pivoting it around a line parallel to the cutting edge

Note 1 to entry: See [Figure 4](#).

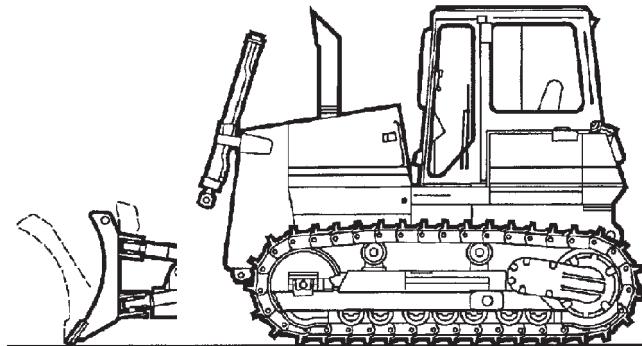


Figure 4 — Pitch movement

3.1.7

ripper

frame which is connected to the rear part of the base machine by means of a mounting bracket, and which is equipped with one or more teeth

Note 1 to entry: See [Figures 5, 6 and 7](#). For dimensions, see [Figure 19](#).

Note 2 to entry: There are four types of ripper, as defined in 3.1.7.1 to 3.1.7.4.

3.1.7.1

radial type

type of ripper in which the ripping angle of the tooth tip to the ground varies according to change of the working depth

Note 1 to entry: See [Figure 5](#).

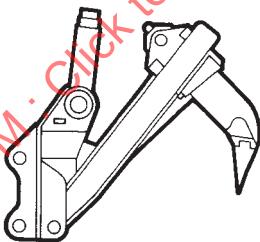


Figure 5 — Ripper — Radial type

3.1.7.2

parallelogram type

type of ripper in which the ripping angle of the tooth tip to the ground remains constant regardless of variations in working depth

Note 1 to entry: See [Figure 6](#).

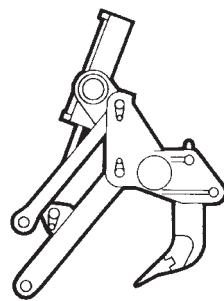


Figure 6 — Ripper — Parallelogram type

3.1.7.3

variable type

type of ripper in which the ripping angle of the tooth tip to the ground is variable and can be changed by the operator

Note 1 to entry: See [Figure 7](#).

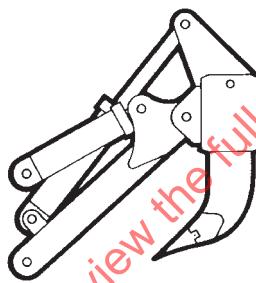


Figure 7 — Ripper — Variable type

3.1.7.4

impact ripper

ripper which exerts an additional impact force by a hydraulic pulsing system

3.1.8

winch

frame equipped with a drum and connected to the rear of the base machine

Note 1 to entry: See [Figure 8](#). For dimensions, see [Figure 20](#).

Note 2 to entry: There are two types of winch operation, as defined in 3.1.8.1 and 3.1.8.2.

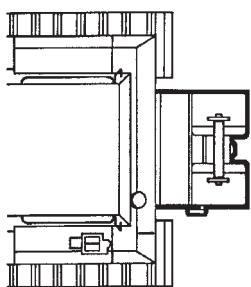
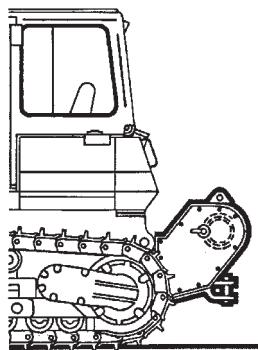


Figure 8 — Winch

3.1.8.1

manually-controlled winch

type of winch which is operated by a manually controlled clutch and brake

3.1.8.2

power-controlled winch

type of winch which is operated hydraulically or by a power clutch and brake

3.1.9

swinging drawbar

frame, equipped with a swing selector bar and a drawbar, connected to the rear of the base machine

Note 1 to entry: See [Figure 9](#). For dimensions, see [Figure 21](#).

STANDARDSISO.COM : Click to view the full PDF of ISO 6747:2013

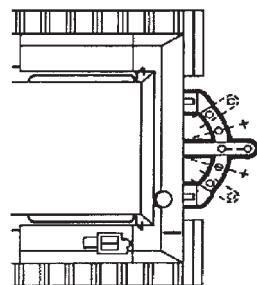
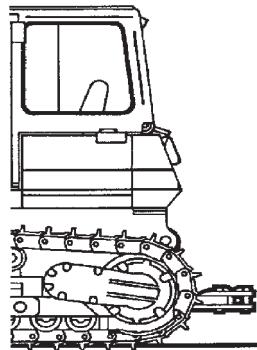


Figure 9 — Swinging drawbar

**3.1.10
ground reference plane
GRP**

plane on which the machine is placed for measurements: in the case of the base machine, a hard, level surface; in the case of equipment and attachments, either a hard, level surface or compacted earth

Note 1 to entry: The surface used depends on the intended use of the machine and its equipment and attachments. This needs to be defined when developing specific ISO terminology standards or commercial specifications.

[SOURCE: ISO 6746-1:2003, 3.3]

3.2 Masses

**3.2.1
operating mass
OM**

mass of the base machine, with equipment and empty attachment in the most usual configuration as specified by the manufacturer, and with the operator (75 kg), full fuel tank and all fluid systems (i.e. hydraulic oil, transmission oil, engine oil, engine coolant) at the levels specified by the manufacturer

[SOURCE: ISO 6016:2008, 3.2.1, modified — The expression “with sprinkler tank(s) half full” has been omitted.]

3.2.2 Axle distribution of masses of wheeled machines

**3.2.2.1
axle load**

mass on each axle at the operating mass (3.2.1)

[SOURCE: ISO 6016:2008, 3.2.5.1]

3.2.2.2

maximum axle load

maximum mass allowable on each axle, as specified by the manufacturer

[SOURCE: ISO 6016:2008, 3.2.5.2]

3.2.2.3

axle load force

product of axle load (3.2.2.1) and gravity acceleration

3.2.2.4

maximum axle load force

product of maximum axle load (3.2.2.2) and gravity acceleration

3.2.3

shipping mass

SM

mass of the base machine without an operator, with the fuel level at 10 % of tank capacity or with the minimum fuel level needed for machine shipping purposes as specified by the manufacturer, whichever is higher, with all fluid systems at the levels specified by the manufacturer and with or without equipment, ballast, attachment, cab, canopy, operator-protective structures, wheels and counterweights as stated by the manufacturer

Note 1 to entry: If the manufacturer intends that the machine be partially disassembled for shipping purposes, the masses of the disassembled items will also be stated.

[SOURCE: ISO 6016:2008, 3.2.6, modified — The expression “and with empty sprinkler tank(s), when applicable” has been omitted.]

3.3 Performance

3.3.1

net power

power obtained on a test bed at the end of the crankshaft or its equivalent, at the corresponding engine speed, with the equipment and auxiliaries listed in ISO 15550:2002, Table 1, column 2, and required in column 3

[SOURCE: ISO 9249:2007, 3.7]

3.3.2

maximum travel speed

maximum speed that can be obtained on a hard level surface in each of the forward and reverse gear ratios available with the machine at its operating mass, as determined in accordance with ISO 6014

3.3.3

drawbar pull

horizontal towing force exerted at the drawbar/hitch point, expressed in kilonewtons

[SOURCE: ISO 7464:1983, 3.2]

3.3.4

static slope capacity

<machine> maximum slope, expressed in degrees, that the machine fluid system(s) can operate on without malfunction or damage of any fluid system, at all machine orientations specified in 3.3.4.1 and 3.3.4.2

[SOURCE: ISO 10266:1992, 3.4]

3.3.4.1**longitudinal static slope capacity**

<machine> maximum slope, expressed in degrees, that the machine can achieve longitudinally (i.e. orientated at 0° and 180°) during the static slope evaluation without exceeding performance parameters

[SOURCE: ISO 10266:1992, 3.5]

3.3.4.2**lateral static slope capacity**

<machine> maximum slope, expressed in degrees, that the machine can achieve laterally (i.e. orientated at 90° and 270°) during the static slope evaluation without exceeding performance parameters

[SOURCE: ISO 10266:1992, 3.6]

3.3.5 Winch performance**3.3.5.1****line pull**

winch pull force measured at engine rated speed with full drum and bare drum

3.3.5.2**line speed**

winch speed measured at engine rated speed with full drum and bare drum

3.3.6**brake system**

<wheeled machines> all components which combine together to stop and/or hold the machine, including the brake control(s), brake actuation system, the brake(s) themselves and, if the machine is so equipped, the retarder

[SOURCE: ISO 3450:2011, 3.1]

3.3.7**brake system**

<crawler machines> all the components that combine to stop and/or hold the machine, including the control(s), the brake actuation system, the brake(s) and all parts connecting the brake to the track

[SOURCE: ISO 10265:2008, 3.1]

3.3.8**turning radius of wheeled machines**

turning radius of wheeled machines as determined in accordance with ISO 7457

4 Base machine**4.1 Type of dozer**

Dozers shall be classified according to the following attributes.

4.1.1 Undercarriage**4.1.1.1 Crawler type dozer**

See [Figure 10](#).

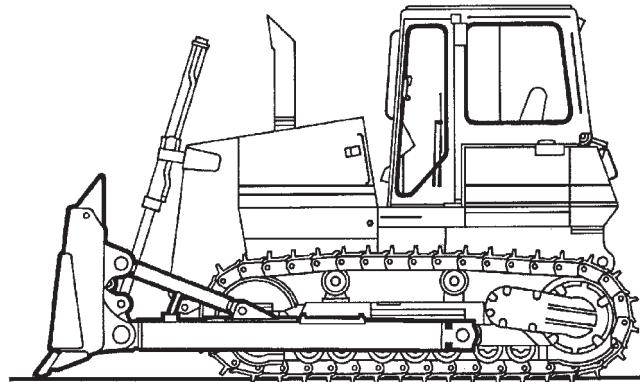


Figure 10 — Crawler-type dozer

4.1.1.2 Wheel-type dozer

See [Figure 11](#).

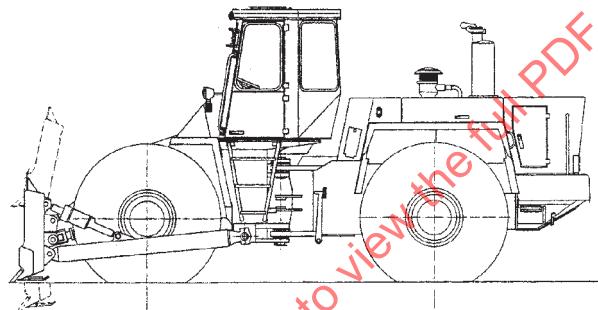
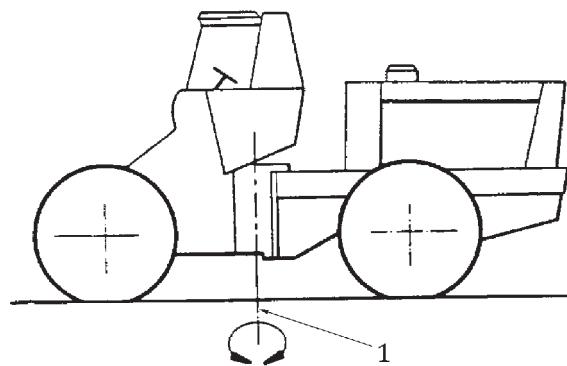


Figure 11 — Wheel-type dozer

4.1.2 Steering system

4.1.2.1 Articulated steering, wheeled machines

See [Figure 12](#).



Key

1 axis of articulation

Figure 12 — Articulated steering

4.1.2.2 Crawler pivot steering

See [Figure 13](#).

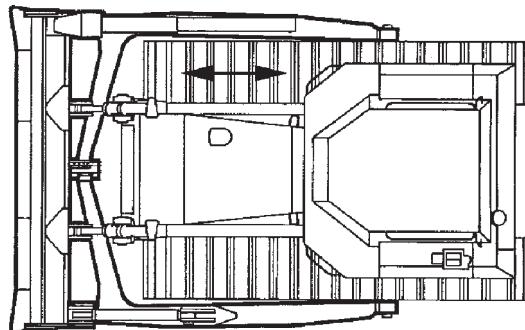
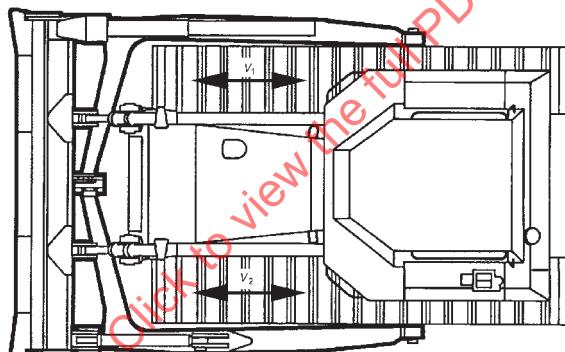


Figure 13 — Crawler pivot steering

4.1.2.3 Crawler independent steering or crawler skid steering

See [Figure 14](#).



NOTE V_1 and V_2 are controlled independently of each other as to speed and direction.

Figure 14 — Crawler independent steering or crawler skid steering

4.1.3 Engine location

4.1.3.1 Front engine

See [Figure 10](#).

4.1.3.2 Rear engine

See [Figure 11](#).

4.2 Dimensions

4.2.1 Base machine

For definitions of dimensions, see ISO 6746-1.

For definitions of dimensions strictly related to dozers, see [Annex A](#).

4.2.1.1 Crawler machines

See [Figure 15](#).

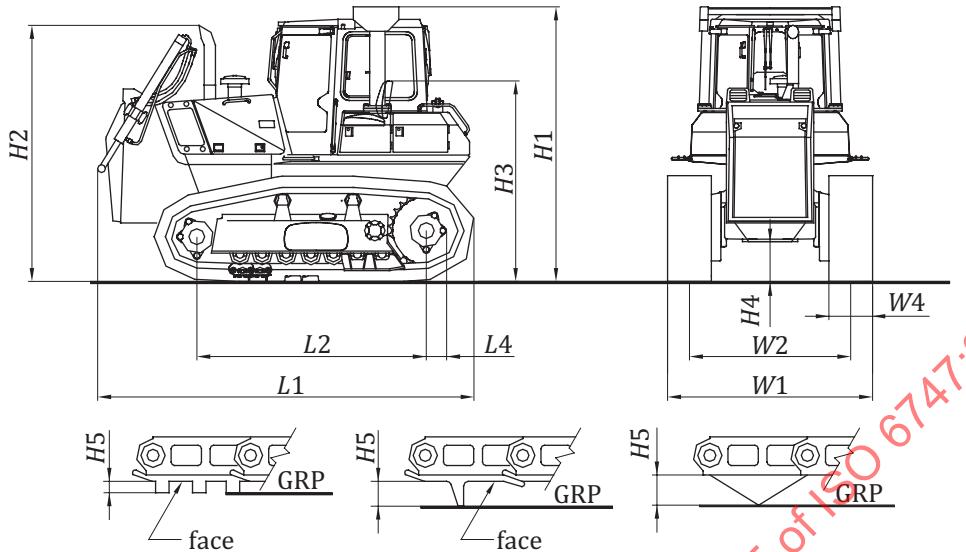


Figure 15 — Dimensions of base machine (crawler dozer)

4.2.1.2 Wheeled machines

See [Figure 16](#).

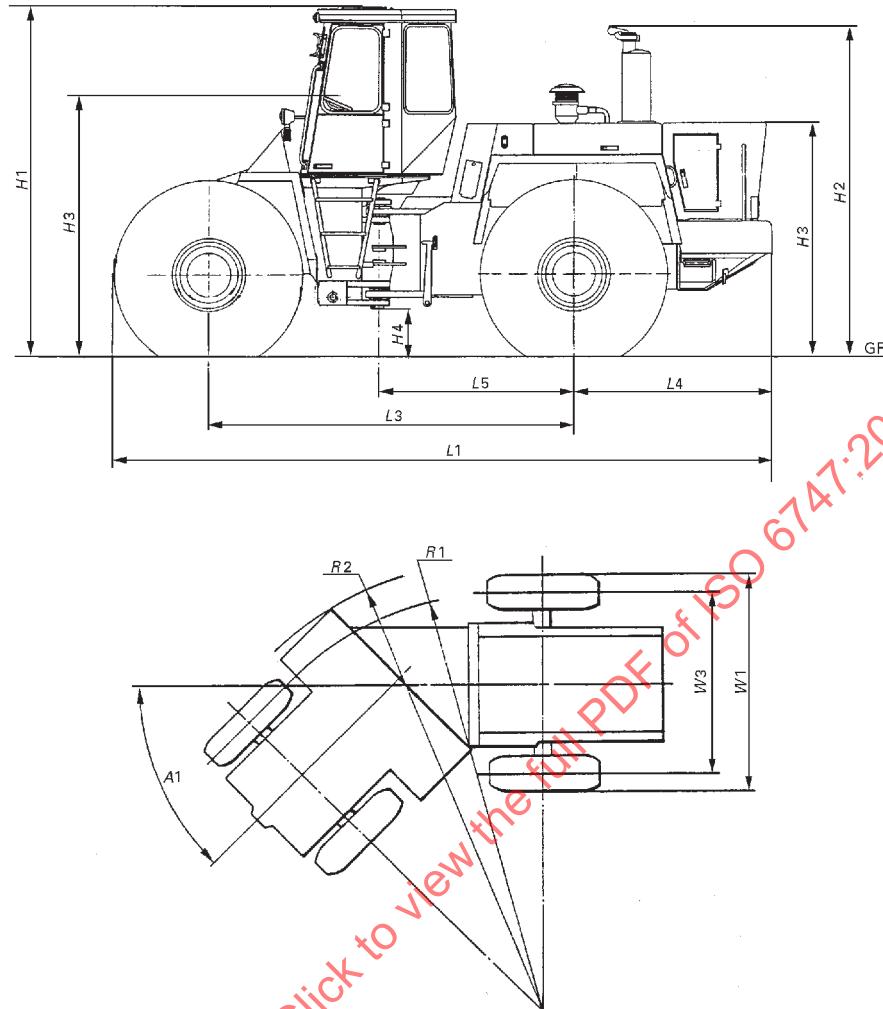


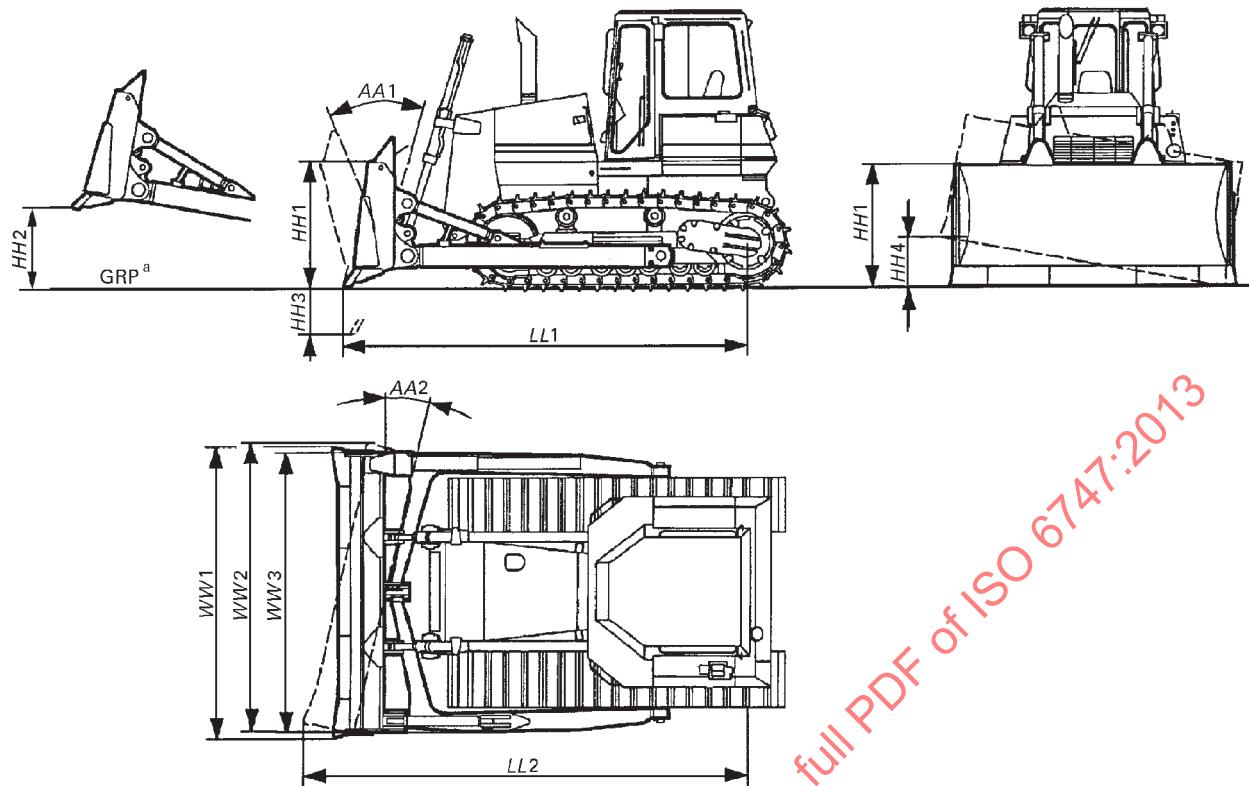
Figure 16 — Dimensions of base machine (wheeled dozer)

4.2.2 Equipment

See [Figures 17, 18, 19, 20](#) and [21](#).

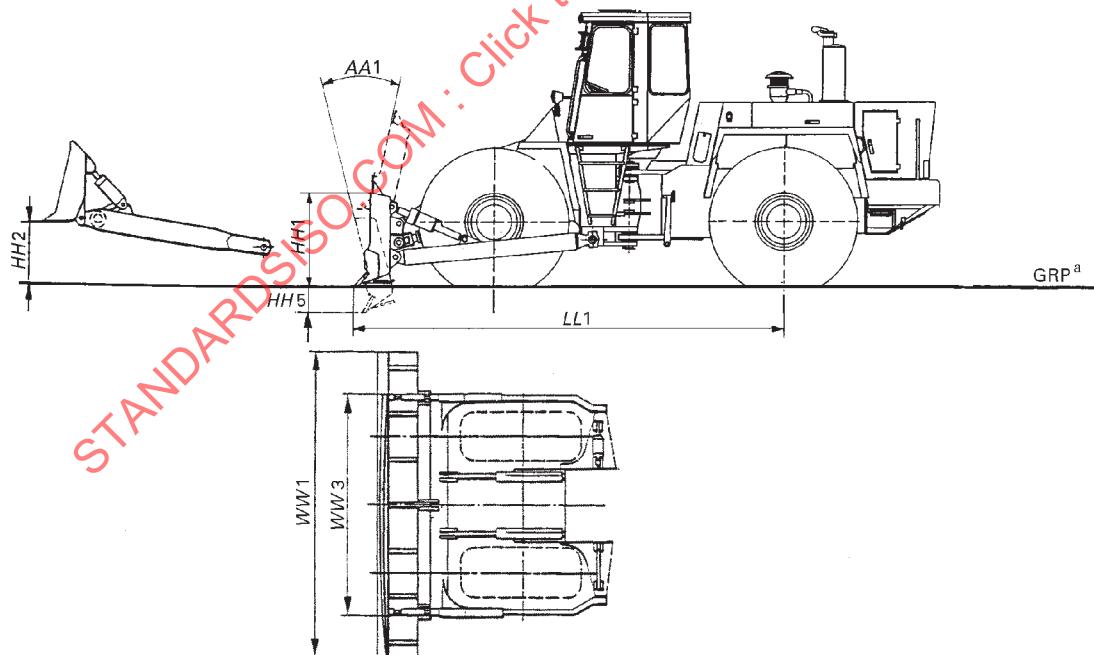
For definitions of dimensions, see ISO 6746-2.

For definitions of dimensions strictly related to dozers, see [Annex A](#).



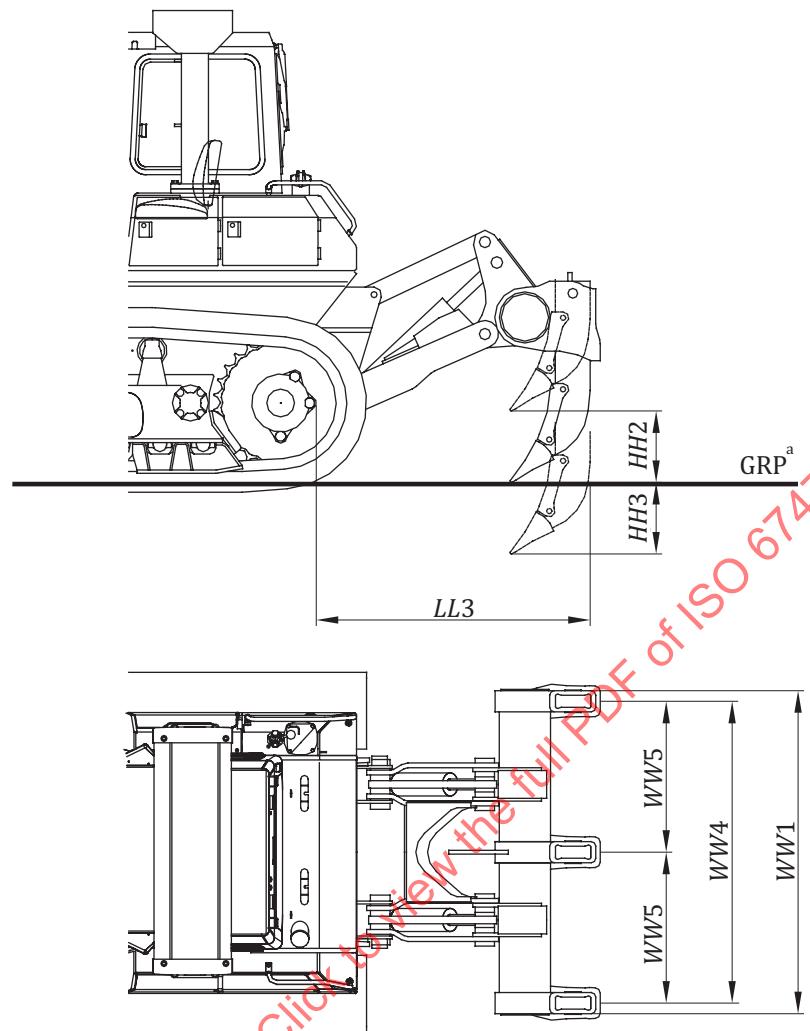
a See 3.1.10.

Figure 17 — Dimensions of dozer (crawler type)



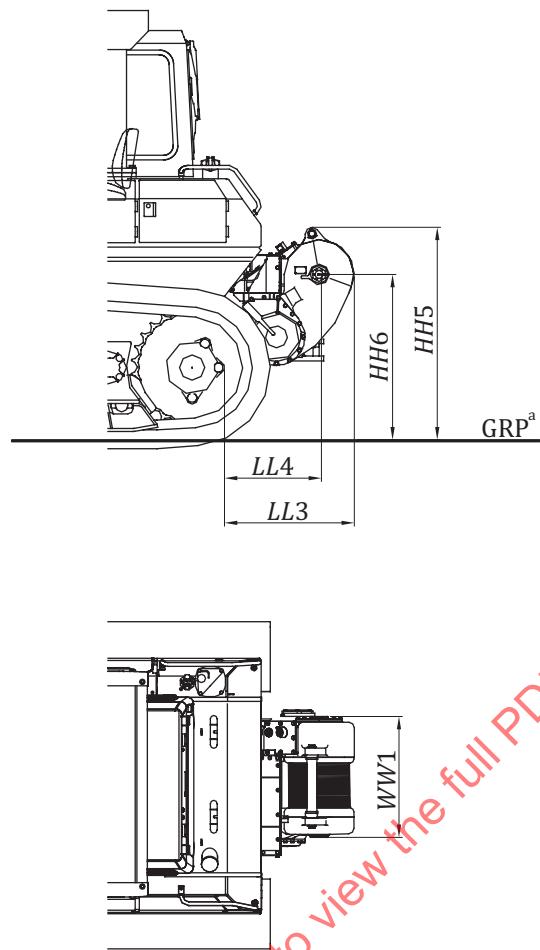
a For detail, see [Figure 16](#).

Figure 18 — Dimensions of dozer (wheel type)



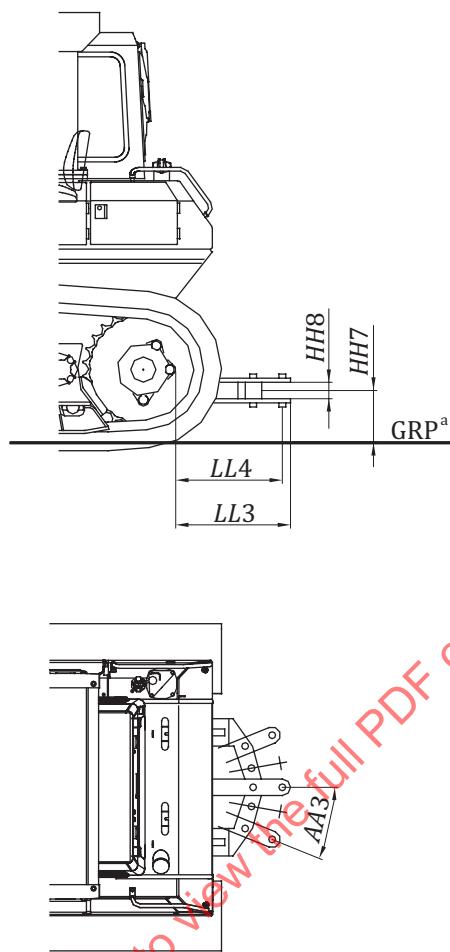
a See 3.1.10.

Figure 19 — Dimensions of ripper



a See 3.1.10.

Figure 20 — Dimensions of winch



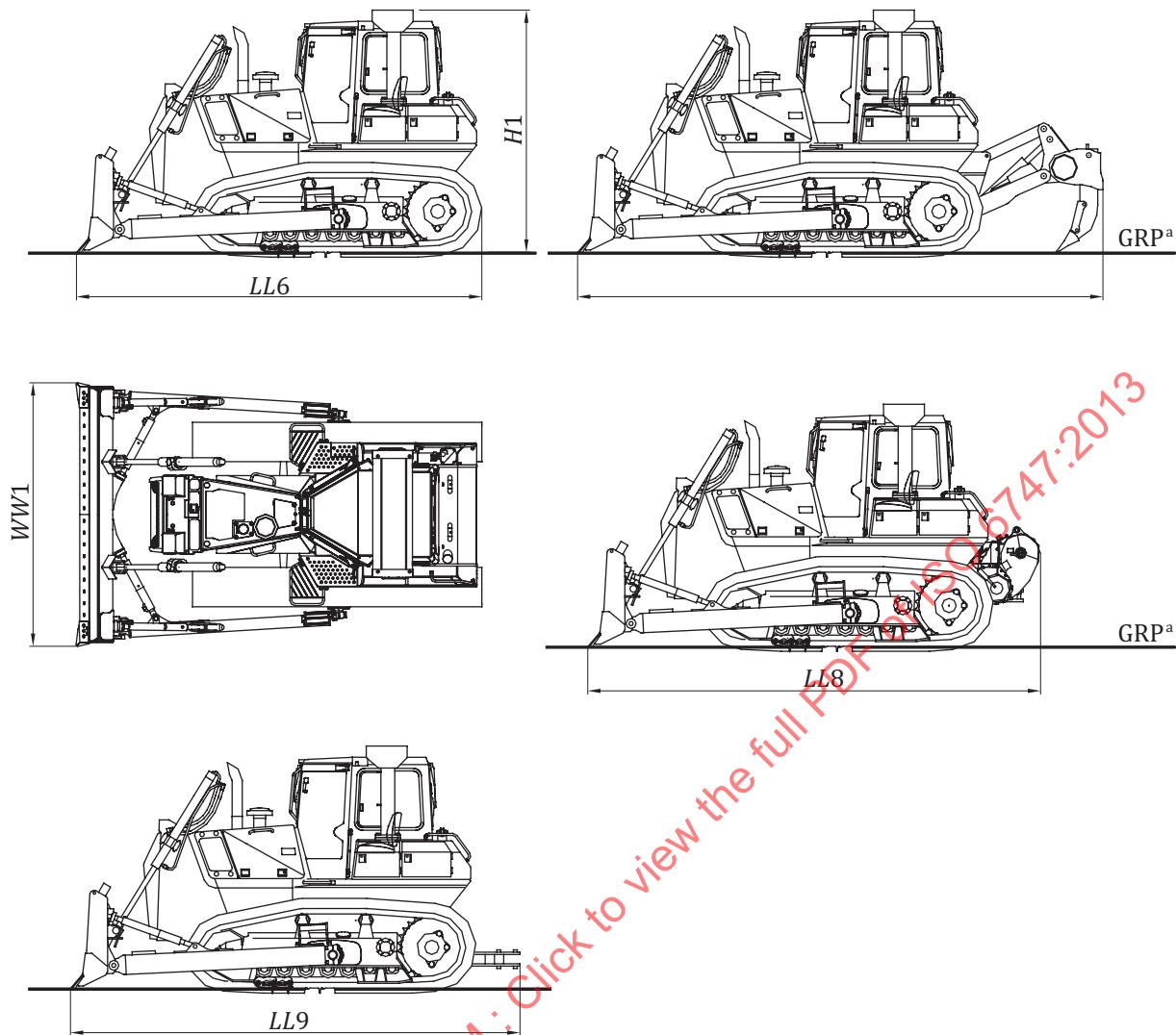
a See 3.1.10.

Figure 21 — Dimensions of swinging drawbar

4.2.3 Overall dimensions

See [Figure 22](#).

For definitions of dimensions, see [Annex A](#).

**Key**

- LL6 with dozer blade
- LL7 with dozer blade and ripper
- LL8 with dozer blade and winch
- LL9 with dozer blade and swinging drawbar
- a See 3.1.10.

Figure 22 — Overall dimension crawler dozer**4.3 Nomenclature (see diagram numbers)****4.3.1 Terms and definitions**

The following terms are defined here for a better understanding of dozer nomenclature.

4.3.1.1 jack

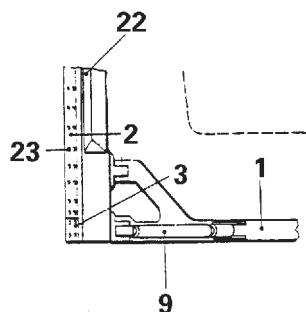
mechanically adjustable member for pitching or tilting the blade

4.3.1.2

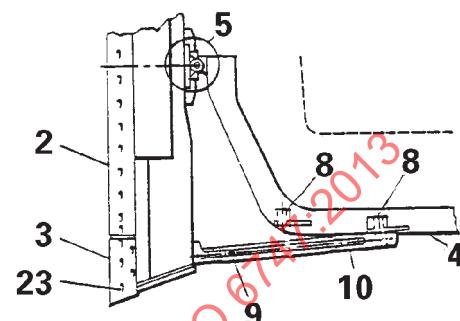
strut

member which is fixed in length after assembly

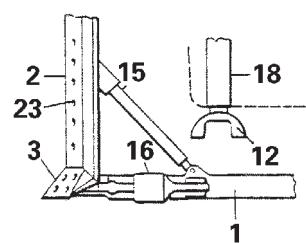
4.3.2 Dozing equipment

See 3.1.6 and [Figure 23](#).

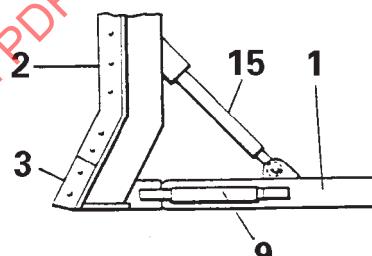
a) Straight blade



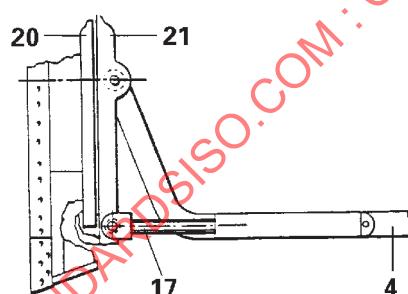
b) Angle blade



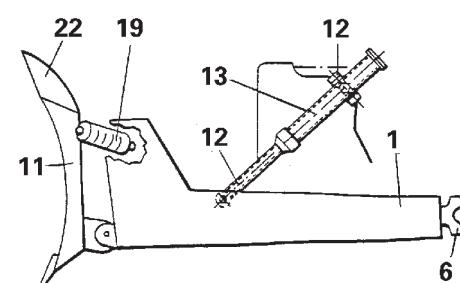
c) Semi-U-blade



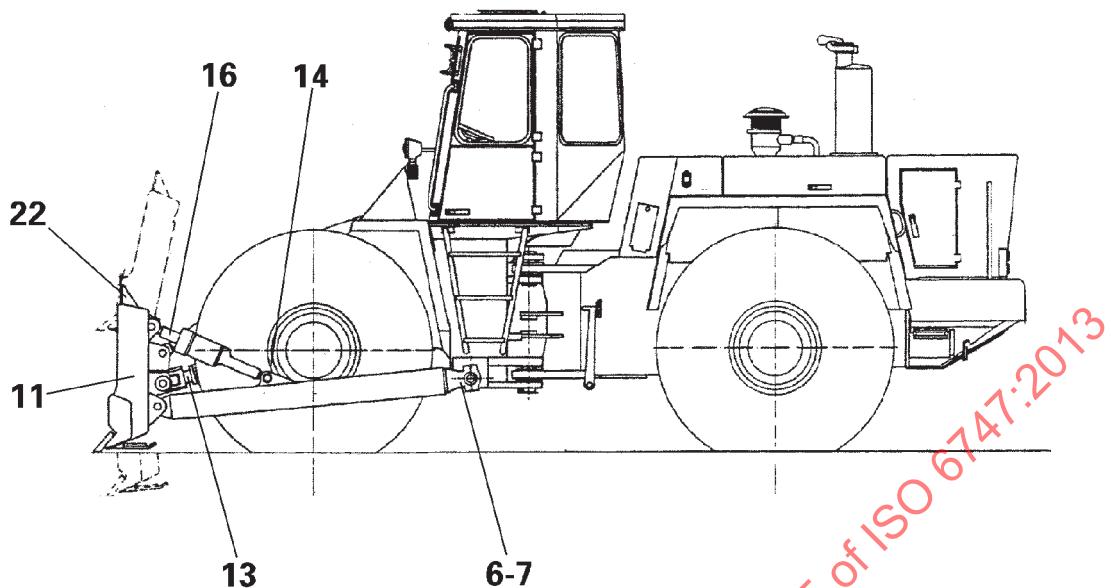
d) U-blade



e) Power (angle and tilt) blade



f) Cushion blade



g) Dozing equipment

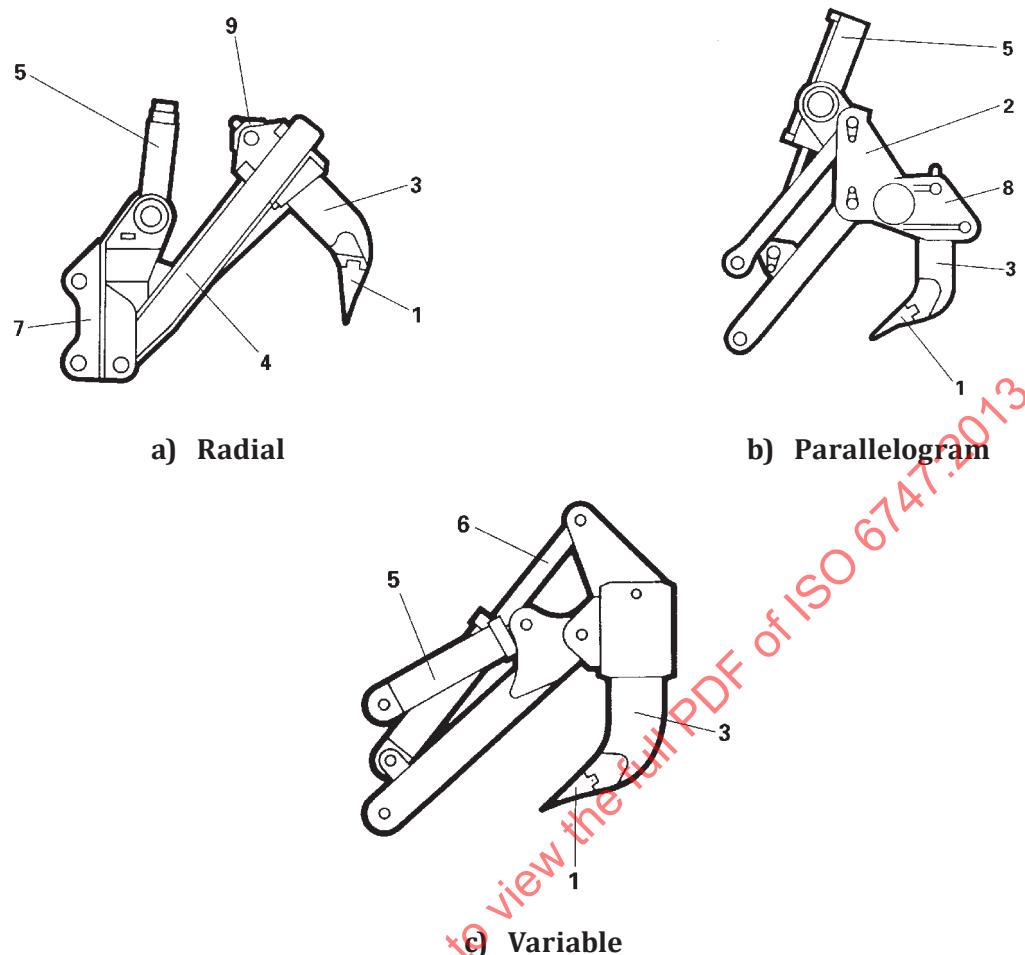
Key

1	beam, push	13	cylinder, lift
2	cutting edge	14	trunnion, cylinder
3	bit, end	15	strut, horizontal blade
4	c-frame	16	cylinder, tilt
5	swivel, blade	17	cylinder, angling
6	trunnion	18	tube, yoke or trunnion support
7	bearing, trunnion	19	member, cushion
8	bracket, angling strut	20	frame, tilt
9	jack, adjusting	21	frame, angling
10	strut, angling	22	spill guard
11	blade	23	plough bolts
12	yoke, cylinder		

Figure 23 — Dozing equipment

4.3.3 Ripper

See [Figure 24](#).



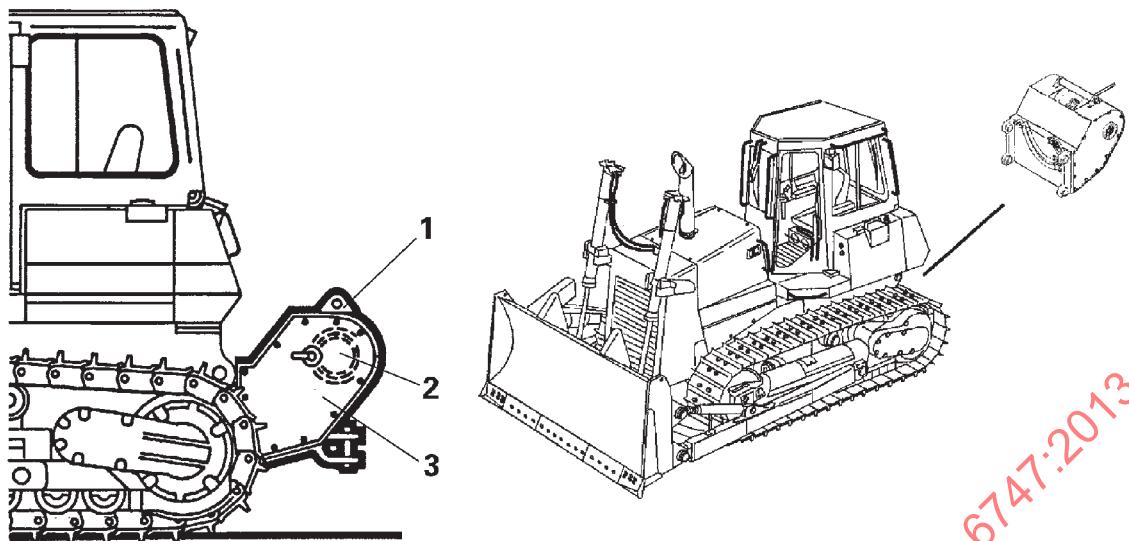
Key

- 1 tip (point)
- 2 clevis
- 3 shank
- 4 bar, tool
- 5 cylinder, lift
- 6 cylinder, shank tilt
- 7 bracket, mounting
- 8 block, bush (pocket, shank or socket, shank)
- 9 pin, shank

Figure 24 — Ripper

4.3.4 Winch

See [Figure 25](#).



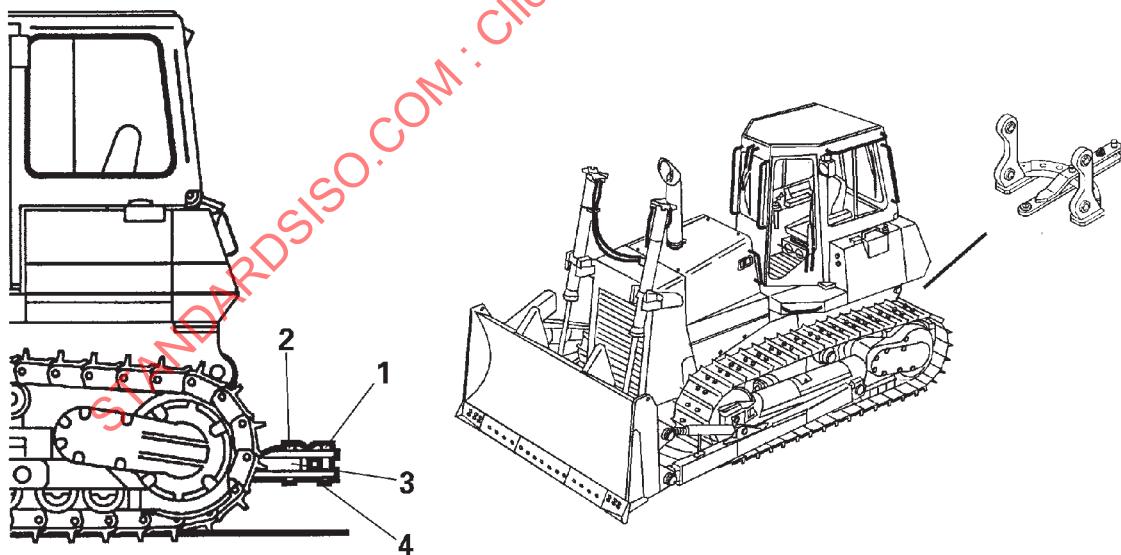
Key

- 1 guard, cable
- 2 drum, cable
- 3 housing, winch

Figure 25 — Winch

4.3.5 Swinging drawbar

See [Figure 26](#).



Key

- 1 pin
- 2 pin, stop
- 3 swing selector bar
- 4 drawbar

Figure 26 — Swinging drawbar

5 Commercial literature specifications

The following is applicable for specification in commercial literature. Units of measure shall be expressed in SI units (International System).

5.1 Engine

The following shall be specified:

- a) manufacturer and model;
- b) ignition type (i.e. diesel or spark-ignition);
- c) type of cycle (i.e. two or four stroke);
- d) form of air aspiration (i.e. naturally aspirated, mechanically supercharged or turbocharged);
- e) number of cylinders;
- f) bore;
- g) stroke;
- h) displacement;
- i) cooling system (i.e. air or water cooled);
- j) type of fuel;
- k) net power according to ISO 9249;
- l) rated engine speed according to ISO 9249;
- m) maximum torque at a given engine speed;
- n) starter type;
- o) electrical system voltage.

5.2 Transmission

The following shall be specified, as applicable:

- a) type of transmission, for example:
 - manual shift with flywheel clutch;
 - powershift with torque converter;
 - hydrostatic;
 - electric;
- b) number of speeds (forward and reverse);
- c) maximum travel speeds (a graph of rimpull versus speed should be shown).

5.3 Hydraulic system

5.3.1 Working pumps

The following shall be specified:

- a) type;
- b) pump at a given pressure, at rated engine speed.

5.3.2 Motor(s)

The type and function of the hydraulic motor(s) shall be specified.

5.3.3 Hydraulic pressure

5.3.3.1 Working circuit pressure

That nominal pressure applied to the specific circuit by the pump(s) shall be specified.

5.3.3.2 Holding circuit pressure

The maximum static pressure in a specific circuit, limited by a relief valve at a flow no greater than 10 % of the rated circuit flow, shall be specified.

5.4 System fluid capacities

The following information shall be specified, as applicable:

- a) fuel tank;
- b) engine crankcase;
- c) cooling system;
- d) transmission;
- e) differential;
- f) final drive;
- g) hydraulic system.

5.5 Blade specification

The blade type and dimensions shall be specified for

- a) angle dozers, and
- b) straight dozers.

5.6 Masses

The following masses shall be specified:

- a) operating mass;
- b) shipping mass.

5.7 Overall dimensions

The overall dimensions shall be specified.

5.8 Crawler machines

5.8.1 Steering and braking

For example:

- type (drum, disc, wet or dry);
- actuating system (hydraulic, mechanical).

5.8.2 Final drives

For example:

- type (single or double reduction, planetary);
- ratio;
- lubrication.

5.8.3 Track and roller

For example:

- track pitch;
- width of shoe;
- grouser height;
- ground contact area [$L2 \times 2 (W4)$];
- number of track rollers (each side).

5.8.4 Average ground contact pressure

Average ground contact pressure (ISO 16754) shall be specified.

5.9 Wheeled machines

5.9.1 Driving axle (specified type)

For example:

- fixed vs. oscillating;
- bevel gear and pinion;
- differential;
- hydrostatic;
- planetary final drive.

5.9.2 Steering (specified type)

According to ISO 5010. For example:

- manual, hydrostatic;
- articulated;
- emergency steering system;
- performance: turning radii, left and right, etc.

5.9.3 Brakes

5.9.3.1 Service brakes

For example:

- type (drum, disc, wet or dry);
- actuating system type (full air, full hydraulic, air over hydraulic, etc.).

5.9.3.2 Secondary brakes

For example:

- type;
- actuating system.

5.9.3.3 Parking brake

For example:

- type;
- actuating system.

5.9.4 Tyres

For example:

- size and type;
- tread;
- ply rating;
- rim size.